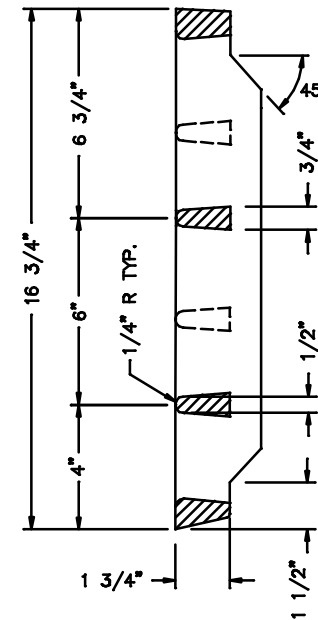
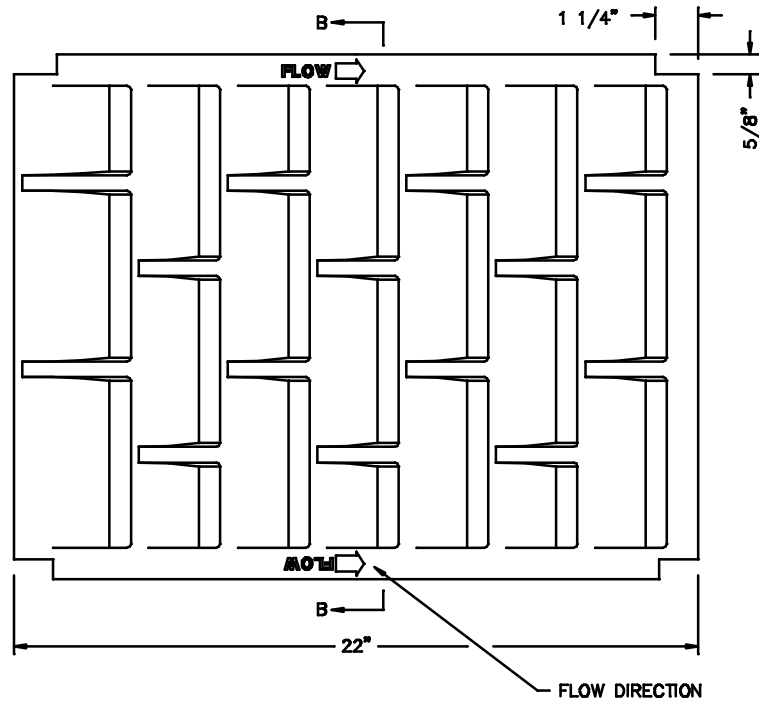
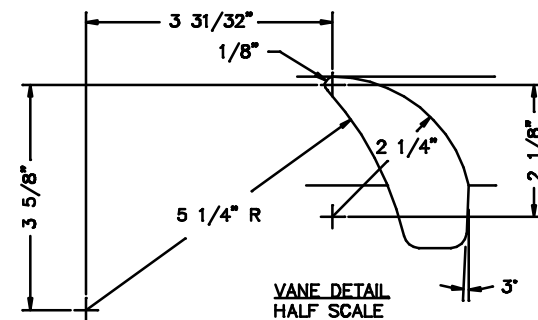
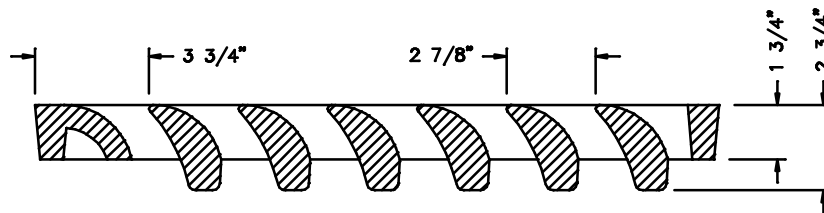


32780014-4

B4



SECTION B-B

VANE DETAIL
HALF SCALE

NOTE: FREE OPEN AREA = 106 SQUARE INCHES
 MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B
 FINISH: NO PAINT
 WEIGHT: 113#

CAD DWG. REF: 32780014.DWG-4

DATE	REVISION	BY
5-31-80	ADDED 1/4" R TO ALL STANDARD BARS	ELR
06/24/80	ADDED "FLOW" NEXT TO ARROWS	ELR
3-17-80	ADDED FREE OPEN AREA NOTE	ELR

DR. <i>S. Anderson</i>	SCALE 1/4"=1"	TITLE R3278-A ILLINOIS TYPE 3 TYPE "L" GRATE
CH.		
APP.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
DATE 2-6-87		NF-32780014 B